

Bower® Type E Bearing Units



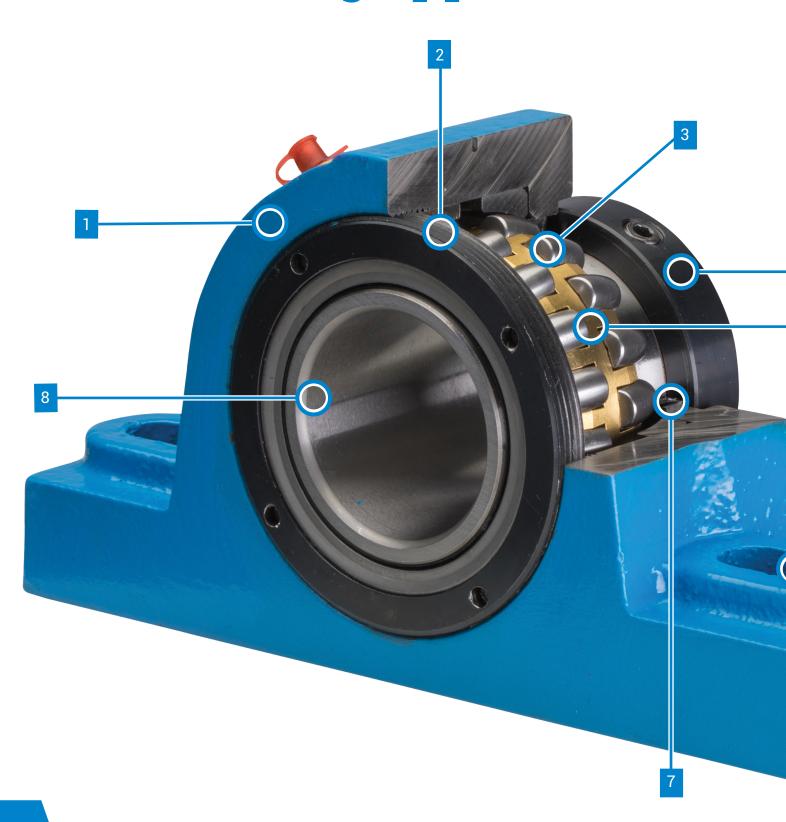
CAT. No. A-2300

INDUSTRIAL SOLUTIONS

9400 W. 55th Street • Merriam, KS 66203

9400 W. 55th Street • Merriam, KS 66203 Phone: 913.677.3151 • www.ibtinc.com

Bower Type E is your solution for longer uptime in demanding applications.



The Better Option

Less downtime. More profitability.

The Bower Type E with spherical roller bearing insert has what it takes to keep your equipment up and running. The bearing unit arrives fully assembled with grease and C3 bearing clearance. The spherical roller bearing insert allows for +/- 2° of misalignment to handle applications that may induce misalignment due to shaft deflection or uneven mounting surfaces. Bower Type E housings are made of cast iron with elongated bolt holes and are dimensionally interchangeable with competitive Type E bearing units.

Product Features & Benefits

- One-piece, sturdy cast iron housing to withstand demanding applications
- Threaded housing nut keeps the bearing clearance set and provides great seal support
- Self-aligning, double-row spherical roller bearing allows for easy alignment and can handle +/- 2° of misalignment
- 4 Set screw locking collar secures the inner ring to the shaft
- Machined brass retainer with offset pockets results in cage stiffness for high vibratory applications
- 6 Elongated mounting slots for versatile mounting configurations
- Double-lip seal molded onto a metal guard provides superior sealing performance in extreme environments
- Extended inner ring allows for greater contact surface to the shaft which provides better performance and stability



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Bower Type E Nomenclature System

Mounting Bolt Bore Size Housing Housing Configurations Designation Configuration

- HOUSING
 - E: Type E dimensions
- 2. HOUSING CONFIGURATION

PB: Pillow block, cast iron

- 3. MOUNTING BOLTS CONFIGURATION
 - 2: Two-bolt 4: Four-bolt

4. BORE SIZE DESIGNATION

115: 1 15/16" 203: 2 3/16" 307: 3 7/16" 415: 4 15/16"



Find the part you need, when you need it, every time.

NTN Bearing Finder is much more than just a basic online catalog- it's your digital support partner. This industry-leading search tool is home to all the information and content you need to find the right bearing for your application.

- Customizable Search Tool
- Interactive CAD Illustrations
- **Comprehensive Part Interchanges**
- Accurate & Up-To-Date Data

bearingfinder.ntnamericas.com

Bower Type E Industries & Applications

Aggregate/Cement/Mining



- Material Handling Equipment
- Fans & Blowers
- Augers
- Bucket Elevators
- Pulleys
- Belt Press



Sawmills



- Drying Kilns
- Processing Equipment
- Material Handling Equipment



Food Processing



- Grain/Meat/Fruit & Vegetable Handling Equipment
- Mixers
- Washers
- Ovens

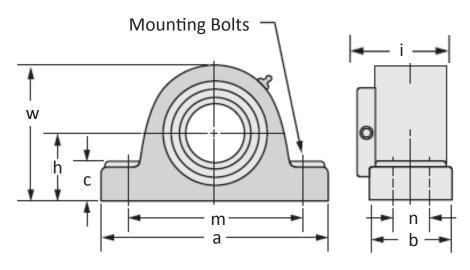


Power Generation



- Material Handling Equipment
- Fans & Blower

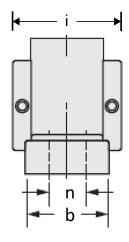




"n" is distance between bolt centers for 4-bolt base

| 2 Bolt Pillow | 2 Bolt Pillow Blocks | | | | | | | |
|-----------------|----------------------|---|---|--|--|---|---|--|
| Shaft Diameter | Bearing Unit | h | а | b | С | m | | |
| Shart Diameter | Part Number | " | a | | | min | max | |
| 1 7/16" | EPB2-107 | 1 ⁷ /8" 47.6 | 7 ³ / ₈ " 187.3 | 2 ¹ / ₄ " 57.2 | 1 ½" 28.6 | 4 ³ / ₄ " 120.7 | 6" 152.4 | |
| 1 15/16" | EPB2-115 | 2 ¹ / ₄ " 57.2 | 8 ⁷ /8" 225.4 | 2 ¹ / ₂ " 63.5 | 1 ³ / ₈ " 34.9 | 6" 152.4 | 7 ⁵ / ₁₆ " 185.7 | |
| 2 3/16" | EPB2-203 | 2 ½" 63.5 | 9 ⁵ / ₈ " 244.5 | 2 ⁵ / ₈ " 66.7 | 1 ⁹ / ₁₆ " 39.7 | 6 ⁵ / ₈ " 168.3 | 8 ¹ / ₁₆ " 204.8 | |
| 2 7/16" | EPB2-207 | 2 ³ / ₄ " 69.9 | 10 ⁷ / ₁₆ " 265.1 | 2 ⁵ / ₈ " 66.7 | 1 ⁹ / ₁₆ " 39.7 | 7 ½" 181.0 | 8 ⁷ /8" 225.4 | |
| 2 15/16" | EPB2-215 | 3 ½" 79.4 | 11 ¹³ / ₁₆ " 300.0 | 3 ³ / ₁₆ " 81.0 | 1 ⁷ /8" 47.6 | 8 ¹ / ₁₆ " 204.8 | 10" 254.0 | |
| 3 7/16" | EPB2-307 | 3 ³ / ₄ " 95.3 | 13 ³/₄" 349.3 | 3 º/16" 90.5 | 2 ¹ / ₄ " 57.2 | 9 ⁵ / ₈ " 244.5 | 11 ½" 292.1 | |

| 4 Bolt Pillow Blocks | | | | | | | | |
|---|--------------|--|---|--|---|---|---|--|
| Shaft Diameter | Bearing Unit | h | а | b | С | m | | |
| Shart Diameter | Part Number | " | a | D | C | min | max | |
| 2 7/16" | EPB4-207 | 2 ³ / ₄ " 69.9 | 10 ⁷ / ₁₆ " 265.1 | 3 ⁷ / ₁₆ " 87.3 | 1 ⁹ / ₁₆ " 39.7 | 7 ½" 181.0 | 8 ⁷ /8" 225.4 | |
| 2 15/16" | EPB4-215 | 3 ½" 79.4 | 11 ¹³ / ₁₆ " 300.0 | 4" 101.6 | 1 ⁷ /8" 47.6 | 7 ¹⁵ / ₁₆ " 201.6 | 9 ¹⁵ / ₁₆ " 252.4 | |
| 3 7/16" | EPB4-307 | 3 ³ / ₄ " 95.3 | 13 ³/₄" 349.3 | 4 ³ / ₄ " 120.7 | 2 ¹ / ₄ " 57.2 | 9 ⁵ / ₁₆ " 236.5 | 11 ⁷ / ₁₆ " 290.5 | |
| 3 15/16" | EPB4-315 | 4 1/4" 108.0 | 15 ½" 387.4 | 4 ¹ / ₂ " 114.3 | 2 ⁵ /8" 66.7 | 11 ⁷ / ₈ " 301.6 | 12 ¹⁵ / ₁₆ " 328.6 | |
| 4 ⁷ / ₁₆ " | EPB4-407 | 4 ³ / ₄ " 120.7 | 16 º/16" 420.7 | 4 ¹³ / ₁₆ " 122.2 | 2 ¹³ / ₁₆ " 71.4 | 12 ⁵ / ₈ " 320.7 | 13 ³ / ₄ " 349.3 | |
| 4 15/16" | EPB4-415 | 5 ½" 139.7 | 18 ⁷ / ₁₆ " 468.3 | 5 1/4" 133.4 | 3 ¹ / ₁₆ " 77.8 | 15" 381.0 | 16 ½" 409.6 | |







| | | i | Mountii | Mounting Bolts | | Limiting Speed | Approx. Weight |
|---|---|---|---------------------------------------|----------------|---------|----------------|----------------|
| n | W | ' | Size | Number | Dynamic | Grease | (lbs) |
| - | 3 ⁷ / ₈ " 98.4 | 2 ⁷ /8" 73.0 | 1/2" 12.7 | 2 | 18,000 | 3,300 | 9 |
| - | 4 ⁵ /8" 117.5 | 3 ³ / ₁₆ " 81.0 | ⁵ / ₈ " 15.9 | 2 | 29,400 | 2,500 | 13 |
| - | 5" 127.0 | 3 ³ / ₈ " 85.7 | ⁵∕ ₈ ″ 15.9 | 2 | 34,000 | 2,200 | 19 |
| - | 5 ½" 139.7 | 3 ½" 88.9 | ⁵∕ ₈ ″ 15.9 | 2 | 38,000 | 2,000 | 20 |
| - | 6 ³ /8" 161.9 | 4 ¹ / ₁₆ " 103.2 | ³ / ₄ " 19.1 | 2 | 54,900 | 1,700 | 29 |
| - | 7 ½" 190.5 | 4 ⁷ / ₁₆ " 112.7 | ⁷ / ₈ " 22.2 | 2 | 63,600 | 1,400 | 46 |

| n | W | | Mountir | ng Bolts | Load Rating | Limiting Speed | Approx. Weight |
|---|---|---|---------------------------------------|----------|-------------|----------------|----------------|
| " | VV | | Size | Number | Dynamic | Grease | (lbs) |
| 1 ⁷ / ₈ " 47.6 | 5 ½" 139.7 | 3 ½" 88.9 | ⁵ / ₈ " 15.9 | 4 | 38,000 | 2,000 | 21 |
| 2 ¹ / ₈ " 54.0 | 6 ³/8" 161.9 | 4 ¹ / ₁₆ " 103.2 | ⁵ / ₈ " 15.9 | 4 | 54,900 | 1,700 | 33 |
| 2 ³ / ₈ " 60.3 | 7 ½" 190.5 | 4 ⁷ / ₁₆ " 112.7 | ³ / ₄ " 19.1 | 4 | 63,600 | 1,400 | 52 |
| 2 ¹ / ₄ " 57.2 | 8 ⁷ / ₁₆ " 214.3 | 5 ¹ / ₁₆ " 128.6 | ³ / ₄ " 19.1 | 4 | 95,500 | 1,300 | 69 |
| 2 ¹ / ₂ " 63.5 | 9 ³ / ₈ " 238.1 | 6 ³ / ₄ " 171.5 | ³ / ₄ " 19.1 | 4 | 109,300 | 1,100 | 90 |
| 2 ⁷ /8" 73.0 | 10 ¹⁵ / ₁₆ " 277.8 | 7 ¹ / ₄ " 184.2 | ⁷ / ₈ " 22.2 | 4 | 148,600 | 1,000 | 133 |

Bower Type E Interchange Guide

| Shaft | # of | Bower | Dodge | Link-Belt | REX | Rexnord RPT | |
|---|-------|-----------|--------------|-------------|-----------|-------------|--|
| Size | Bolts | Spherical | Spherical | Spherical | Spherical | Spherical | |
| 1 ⁷ / ₁₆ " | 2 | EPB2-107 | EP2B-S2-107R | EPB22423H | ZEP2107 | EP2B107T | |
| 1 15/16" | 2 | EPB2-115 | EP2B-S2-115R | EPB22431H | ZEP2115 | EP2B115T | |
| 2 3/16" | 2 | EPB2-203 | EP2B-S2-203R | EPB22435H | ZEP2203 | EP2B203T | |
| 2 7/16" | 2 | EPB2-207 | EP2B-S2-207R | EPB22439H | ZEP2207 | EP2B207T | |
| 2 7/16" | 4 | EPB4-207 | EP4B-S2-207R | EPB22439FH | ZEP2207F | | |
| 2 15/16" | 2 | EPB2-215 | EP2B-S2-215R | EPB22447H | ZEP2215 | EP2B215T | |
| 2 15/16" | 4 | EPB4-215 | EP4B-S2-215R | EPB22447FH | ZEP2215F | | |
| 3 7/16" | 2 | EPB2-307 | EP2B-S2-307R | EPB22455H | ZEP2307 | EP2B307T | |
| 3 7/16" | 4 | EPB4-307 | EP4B-S2-307R | EPB22455FH | ZEP2307F | | |
| 3 15/16" | 4 | EPB4-315 | EP4B-S2-315R | EPB22463FH | ZEP2315F | | |
| 4 ⁷ / ₁₆ " | 4 | EPB4-407 | EP4B-S2-407R | EPB22571YFH | | | |
| 4 15/16" | 4 | EPB4-415 | EP4B-S2-415R | EPB22579YFH | | | |

| | # of | Bower | Dodge | Timken | |
|---|-------|-----------|------------|-------------------|--|
| Size | Bolts | Spherical | Taper | Taper | |
| 1 ⁷ / ₁₆ " | 2 | EPB2-107 | P2B-E-107R | E-P2B-TRB-1 7/16 | |
| 1 15/16" | 2 | EPB2-115 | P2B-E-115R | E-P2B-TRB-1 15/16 | |
| 2 3/16" | 2 | EPB2-203 | P2B-E-203R | E-P2B-TRB-2 3/16 | |
| 2 7/16" | 2 | EPB2-207 | P2B-E-207R | E-P2B-TRB-2 7/16 | |
| 2 7/16" | 4 | EPB4-207 | P4B-E-207R | E-P4B-TRB-2 7/16 | |
| 2 15/16" | 2 | EPB2-215 | P2B-E-215R | E-P2B-TRB-2 15/16 | |
| 2 15/16" | 4 | EPB4-215 | P4B-E-215R | E-P4B-TRB-2 15/17 | |
| 3 7/16" | 2 | EPB2-307 | P2B-E-307R | E-P2B-TRB-3 7/16 | |
| 3 7/16" | 4 | EPB4-307 | P4B-E-307R | E-P4B-TRB-3 7/17 | |
| 3 15/16" | 4 | EPB4-315 | P4B-E-315R | E-P4B-TRB-3 15/16 | |
| 4 ⁷ / ₁₆ " | 4 | EPB4-407 | P4B-E-407R | E-P4B-TRB-4 7/16 | |
| 4 ¹⁵ / ₁₆ " | 4 | EPB4-415 | P4B-E-415R | E-P4B-TRB-4 15/16 | |

| SKF | Timken QM | SealMaster | Moline | Hub City | PTI |
|-----------------|--------------|---------------|-----------|----------------|----------------|
| Spherical | Spherical | Spherical | Spherical | Spherical | Spherical |
| P2BE107-SRB-SRH | QAP08A107SM | | 29122107 | KPBE1-7/16DN | SREPB2-107R3NE |
| P2BE115-SRB-SRH | QAP10A115SM | USRBE5000-115 | 29122115 | KPBE1-15/16DN | SREPB2-115R3NE |
| P2BE203-SRB-SRH | QAP11A203SM | USRBE5000-203 | 29122203 | KPBE2-3/16DN | SREPB2-203R3NE |
| P2BE207-SRB-SRH | QAP13A207SM | USRBE5000-207 | 29122207 | KPBE2-7/16DN | SREPB2-207R3NE |
| P4BE207-SRB-SRH | QAPR13Z207SM | | | | SREPB4-207R3NE |
| P4BE207-SRB-SRH | QAP15A215SM | USRBE5000-215 | 29122215 | KPBE2-15/16DN | SREPB2-215R3NE |
| P4BE215-SRB-SRH | QAPR15A215SM | | | | SREPB4-215R3NE |
| P2BE307-SRB-SRH | QAP18A307SM | USRBE5000-307 | 29122307 | KPBE3-7/16DN | SREPB2-307R3NE |
| P4BE307-SRB-SRH | QAPR18A307SM | | | KPBEF3-7/16DN | SREPB4-307R3NE |
| P4BE315-SRB-SRH | | USRBE5000-315 | | KPBEF3-15/16DN | SREPB4-315R3NE |
| P4BE407-SRB-SRH | | | | KPBEF4-7/16DN | SREPB4-407R3NE |
| P4BE415-SRB-SRH | | | | KPBEF4-15/16DN | SREPB4-415R3NE |

| Browning | Moline | Jones | Royersford |
|-----------------|----------|---------|------------|
| Taper | Taper | Taper | Taper |
| PBE920x1 7/16 | 19321107 | JE2107 | 20-02-0107 |
| PBE920X1 15/16 | 19321115 | JE2115 | 20-02-0115 |
| PBE920x2 3/16 | 19321203 | JE2203 | 20-02-0203 |
| PBE920x2 7/16 | 19321207 | JE2207 | 20-02-0207 |
| PBE920Fx2 7/16 | 19341207 | JE2207F | 20-04-0207 |
| PBE920x2 15/16 | 19321215 | JE2215 | 20-02-0215 |
| PBE920Fx2 15/16 | 19341215 | JE2215F | 20-04-0215 |
| PBE920x3 7/16 | 19321307 | JE2307 | 20-02-0307 |
| PBE920Fx3 7/16 | 19341307 | JE2307F | 20-04-0307 |
| PBE920Fx3 15/16 | 19341315 | JE2315F | 20-04-0315 |
| | 19341407 | JE5407F | 20-04-0407 |
| | 19341415 | JE5415F | 20-04-0415 |

Bower Type E Installation & Maintenance Instructions

1. Clean the shaft and the bearing bore. The shaft should be straight, free of nicks & burrs, and correctly sized.

Shaft tolerances should be as follows:

| Allowable Shaft Tolerances | | | | | |
|---|----------------------------|--|--|--|--|
| Shaft Diameter | Recommended Tolerances* | | | | |
| 1 7/16" | +0.0000" -0.0005" | | | | |
| 2 3/16" thru 4" | +0.0000" -0.0010" | | | | |
| 4 ⁷ / ₁₆ " thru 4 ¹⁵ / ₁₆ " | +0.0000" -0.0015" | | | | |

^{*} Commercial grad shafts may be used for very slow speed applications. Consult NTN Engineering.

- 2. Lubricate bearing bore and shaft with grease or oil to ease installation of bearing onto the shaft. Position bearing on the shaft, applying pressure to the face of the inner ring with a hardwood block or soft metal drift. **DO NOT** strike or apply pressure on housing or seals.
- 3. Align the bearing housing to its mounting base. Use shims to align the bearing so that the inner ring has equal clearance around the housing bore. When shimming is required, use full shims across the entire housing base, not just the bolt holes.
- 4. Position the housing and loosely bolt the housing to the mounting base. SAE Grade 5 bolts are recommended.
- 5. Lock the bearing to the shaft by tightening the collar set screws to the recommended torque listed below. Alternate torquing the set screws to prevent unequal loading on the bearing.

| Recommended Set Screw Torque | | | | | |
|------------------------------|----------------|--|--|--|--|
| Shaft Size | Torque (in-lb) | | | | |
| 1 7/16" | 325 | | | | |
| 2 3/16" | 460 | | | | |
| 2 7/16" thru 3 7/16" | 680 | | | | |
| 3 15/16" thru 4 15/16" | 1,350 | | | | |

6. Check bearing rotation. If there is irregular resistance, rotation or vibrations, check bearing alignment and straightness of shafting and mounting. Correct as necessary.

Bower Type E Lubrication Information

Bearings are prelubricated with No. 2 lithium base grease. No additional lubrication is necessary before startup.

Relubrication Instructions

Lubricate bearings with a high quality No. 2 lithium base grease that is compatible with original grease and suitable for precision bearing services. Extra protection may be required in environments with excessive moisture, dust or corrosive vapor. In these conditions it is recommended that the bearing contain as much grease as the bearing speed allows.

High Speed & High Temperature Applications – excess grease may cause overheating of the bearing. In these applications it is recommended that small amounts of grease be added frequently to provide better lubrication instead of adding large amounts of grease less frequently.

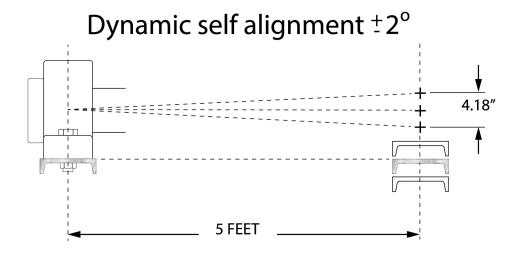
When equipment will not be in operation for extended periods of time, grease should be added to provide corrosion protection, particularly for equipment exposed to severe weather.

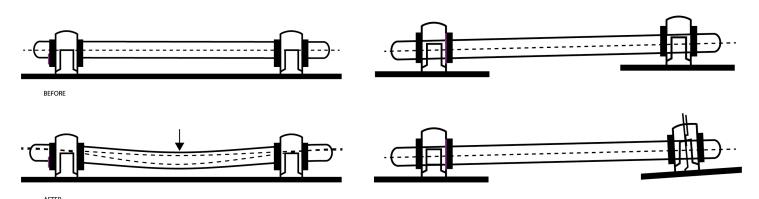
Mixing of any 2 greases should be checked with the lubrication manufacturer for compatibility. Mixing of different greases should never be done.

Suggested Grease Intervals

| Suggested Greasing Intervals | | | | | | | |
|------------------------------|---------------------------------|---------------------------------|--|--|--|--|--|
| Conditions | 0°F to 120°F (-20°C to 50°C) | 120°F to 200°F (50° to 90°C) | | | | | |
| Clean | 2 to 6 months | 1 to 2 months | | | | | |
| Moderate | 2 weeks to 2 months | 1 to 4 weeks | | | | | |
| Dirty | 1 to 4 weeks | 1 to 7 days | | | | | |
| Extremely Dirty | Daily | Every Shift | | | | | |

Bower Type E Engineering

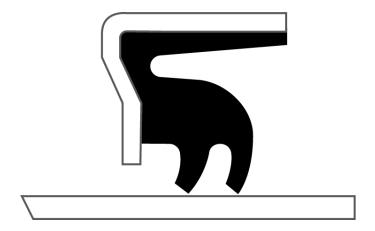




Dynamic – can accommodate variations in alignment during operation

Static – alignment adjusted prior to operation

Demanding applications require rugged seal protection to keep your equipment up and running. The Bower Type E is protected by a double lip contact seal that is designed to keep contamination out and allows for grease purge during regular maintenance. The nitrile double lip seals are protected from falling debris and heavy bulk material by a metal jacket to ensure longer bearing life.



Bower Type E Accessories

Over 55% of premature bearing failures are lubrication related. The most common causes are missed lubrication intervals, applying the wrong type or amount of lubricant, applying lubricant at incorrect intervals based on recommendations, excessive pressure resulting in seal failure, and/or contamination ingress. All of these problems are preventable. NTN automatic lubricators provide a constant and controlled supply of quality grease, 24 hours a day, 7 days a week.

READY: Gas-powered SMART: Electro-chemical DRIVE: Electro-mechanical







All-in-one gas-powered lubricator; no activator required.

Advanced gas-powered unit; not affected by temperature changes.

Motorized unit; provides precise lubrication amount; 360 degree lights allow for instant status updates.



Since 1918, NTN has been a trusted OE manufacturer of high-performing bearing products that increase companies' productivity and efficiency.

- NTN has been the world's broad-line bearing manufacturer for nearly 100 years.
- NTN has the largest bearing manufacturing footprint in the United States.
- NTN is the largest supplier of American-made products to the construction and mining industries.
- NTN is a major supplier to over two-thirds of the world's "Fortune 500" manufacturing companies.
- More cars worldwide ride on NTN bearings and drivetrains than any other manufacturer's product.



NTN was the first bearing manufacturer to be awarded the prestigious Deming Prize for recognition of its quality products and systems.

Beyond Bearings

Training. Installation Support. Trouble-shooting. And more.

When you choose NTN, your team is equipped with all the necessary tools and resources to get the job done right. From installation to problem-solving, we'll be there with the hands-on support you need to take on your toughest challenges. This includes extra services such as:



Technical Training Unit

On-site, mobile training unit offering specialized, hands-on instruction from NTN engineers



Product Training School

Three days of in-depth instruction from NTN engineers at NTN headquarters (go.ntnamericas.com/trainingschool)



eKnowledge

WEB-BASED TRAINING PROGRAM

Six online product training modules covering different bearing types and nomenclature (www.ntnamericas.com/eknowledge)



NTN Bearing Finder

Customizable search tool featuring exhaustive data sets, comprehensive part interchanges and interactive CAD drawings (bearingfinder.ntnamericas.com)



Ready to get rolling? Contact us today for full details at 1-800-323-2358 or eng@ntnamerica.com.

